



D3654-1 DOUBLER

- NOTES:
- 1) MATERIAL: AISI 304/316 STAINLESS STEEL 0.063 (16 GAUGE) SHEET PER AMS 5513/5524 (REF: DART SPEC. M304S16GA)
  - 2) FINISH: NONE
  - 3) TOLERANCES: PER DART QSI018 UNLESS OTHERWISE NOTED
  - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
  - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
  - 6) IDENTIFICATION: IDENTIFY WITH DART P/N D3654-1 USING FINE POINT PERMANENT INK MARKER
  - 7) WEIGHT: 0.03 lbs

|            |  |  |              |          |
|------------|--|--|--------------|----------|
| B          | ADD R1.20 & R0.25 (ZN C6); MATERIAL NOTE AMS 5513/5524 WAS MIL-S-5019 (ZN A6); REFORMATTED DRAWING TO CURRENT STANDARD |  | RF           | 08.09.11 |
| A          | NEW ISSUE  |  | RF           | 07.11.07 |
| REV.       | DESCRIPTION  |  | BY           | DATE     |
| DESIGN     | RF   | DART AEROSPACE LTD   |              |          |
| DRAWN      | RF   | HAWKESBURY, ONTARIO, CANADA  |              |          |
| CHECKED    |  | DRAWING NO.  | REV. B       |          |
| MFG. APPR. |                                     | D3654  | SHEET 1 OF 1 |          |
| APPROVED   |  | TITLE  | SCALE        |          |
| DE APPR.   |                                     | DOUBLER  | NTS          |          |
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